

Grilamid LKN-3H

PA12-GB30

EMS-GRIVORY | a unit of EMS-CHEMIE AG

Product Texts

Product designation according to ISO 1874:

PA12, MHR, 18-020, GB30

Mechanical properties	dry / cond	Unit	Test Standard
Tensile Modulus	1900 / 1600	MPa	ISO 527-1/-2
Yield stress	50 / 45	MPa	ISO 527-1/-2
Yield strain	8 / 10	%	ISO 527-1/-2
Nominal strain at break	20 / 25	%	ISO 527-1/-2
Stress at break	45 / 35	MPa	ISO 527-1/-2
Charpy impact strength (+23°C)	170 / 150	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	- / 45	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	5 / 5	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	3 / 3	kJ/m ²	ISO 179/1eA

Mechanical properties (TPE)	dry / cond	Unit	Test Standard
Ball indentation hardness	- / 75	MPa	ISO 2039-1

Thermal properties	dry / cond	Unit	Test Standard
Melting temperature (10°C/min)	178 / -	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	50 / -	°C	ISO 75-1/-2
Temp. of deflection under load (8.00 MPa)	40 / -	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	90 / -	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	90 / -	E-6/K	ISO 11359-1/-2
Burning Behav. at thickness h	HB / -	class	IEC 60695-11-10
Thickness tested	0.8 / -	mm	IEC 60695-11-10
Max. usage temperature (long term)	90 - 120	°C	ISO 2578
Max. usage temperature (short term)	150	°C	EMS

Electrical properties	dry / cond	Unit	Test Standard
Volume resistivity	- / 1E11	Ohm*m	IEC 60093
Surface resistivity	- / 1E12	Ohm	IEC 60093
Electric strength	- / 35	kV/mm	IEC 60243-1
Comparative tracking index	- / 600	-	IEC 60112

Other properties	dry / cond	Unit	Test Standard
Water absorption	1.2 / -	%	Sim. to ISO 62
Humidity absorption	0.6 / -	%	Sim. to ISO 62
Density	1210 / -	kg/m ³	ISO 1183

Rheo/Phys properties	dry / cond	Unit	Test Standard
Molding shrinkage (parallel)	0.9 / -	%	ISO 294-4, 2577
Molding shrinkage (normal)	1.0 / -	%	ISO 294-4, 2577

Characteristics

Processing

Injection Molding

Automotive

Automotive electr. and electronics, lighting, Powertrain and Chassis

Delivery form

Granules

Electricals & Electronics

Electrical appliances, Electrical equipment, Connectors, Mobile phones and other portable devices



Special Characteristics

Improved UV resistance (outdoor use)

Regional Availability

North America, Europe, Asia Pacific, South and Central America,
Near East/Africa

Industry & Consumer goods

Housewares, Mechanical Engineering, Medical devices, Sanitary,
water and gas supply, Tools & Accessories

Chemical Media Resistance

Acids

- 😊 Acetic Acid (5% by mass) (23°C)
- 😊 Citric Acid solution (10% by mass) (23°C)
- 😊 Lactic Acid (10% by mass) (23°C)
- 🚫 Hydrochloric Acid (36% by mass) (23°C)
- 🚫 Nitric Acid (40% by mass) (23°C)
- 😊 Sulfuric Acid (38% by mass) (23°C)
- 😊 Sulfuric Acid (5% by mass) (23°C)
- 🚫 Chromic Acid solution (40% by mass) (23°C)

Bases

- 😊 Sodium Hydroxide solution (35% by mass) (23°C)
- 😊 Sodium Hydroxide solution (1% by mass) (23°C)
- 😊 Ammonium Hydroxide solution (10% by mass) (23°C)

Alcohols

- 😊 Isopropyl alcohol (23°C)
- 😊 Methanol (23°C)
- 😊 Ethanol (23°C)

Hydrocarbons

- 😊 n-Hexane (23°C)
- 😊 Toluene (23°C)
- 😊 iso-Octane (23°C)

Ketones

- 😊 Acetone (23°C)

Ethers

- 😊 Diethyl ether (23°C)

Mineral oils

- 😊 SAE 10W40 multigrade motor oil (23°C)
- 😊 SAE 10W40 multigrade motor oil (130°C)
- 😊 SAE 80/90 hypoid-gear oil (130°C)
- 😊 Insulating Oil (23°C)

Standard Fuels

- 😊 ISO 1817 Liquid 1 (60°C)
- 😊 ISO 1817 Liquid 2 (60°C)



- ☺ ISO 1817 Liquid 3 (60°C)
- ☺ ISO 1817 Liquid 4 (60°C)
- ☺ Standard fuel without alcohol (pref. ISO 1817 Liquid C) (23°C)
- ☺ Standard fuel with alcohol (pref. ISO 1817 Liquid 4) (23°C)
- ☺ Diesel fuel (pref. ISO 1817 Liquid F) (23°C)
- ☺ Diesel fuel (pref. ISO 1817 Liquid F) (90°C)
- ☺ Diesel fuel (pref. ISO 1817 Liquid F) (>90°C)

Salt solutions

- ☺ Sodium Chloride solution (10% by mass) (23°C)
- ☺ Sodium Hypochlorite solution (10% by mass) (23°C)
- ☺ Sodium Carbonate solution (20% by mass) (23°C)
- ☺ Sodium Carbonate solution (2% by mass) (23°C)
- ☺ Zinc Chloride solution (50% by mass) (23°C)

Other

- ☺ Ethyl Acetate (23°C)
- ☺ Hydrogen peroxide (23°C)
- ☺ DOT No. 4 Brake fluid (130°C)
- ☺ Ethylene Glycol (50% by mass) in water (108°C)
- ☺ 1% nonylphenoxy-polyethyleneoxy ethanol in water (23°C)
- ☺ 50% Oleic acid + 50% Olive Oil (23°C)
- ☺ Water (23°C)
- ☺ Deionized water (90°C)
- 🚫 Phenol solution (5% by mass) (23°C)

